Freud Router Bits: 99-566, 99-569, 99-571, 99-500

R (1-1/2")

7/32"-1/4"

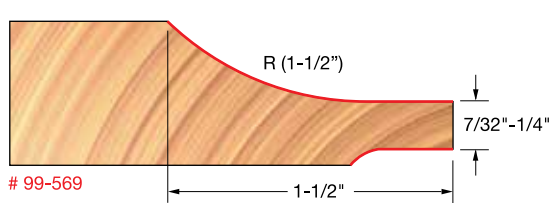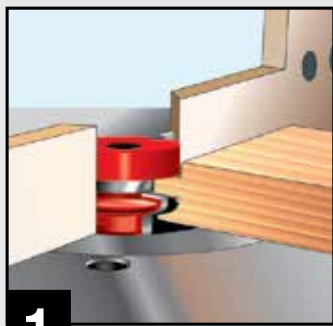# 99-569

1-1/2"

17.3°

7/32"-1/4"

1-1/2"

99-566

7/32"-1/4"

1-1/2"

99-571

9/64"

1"

99-500
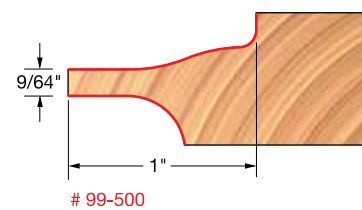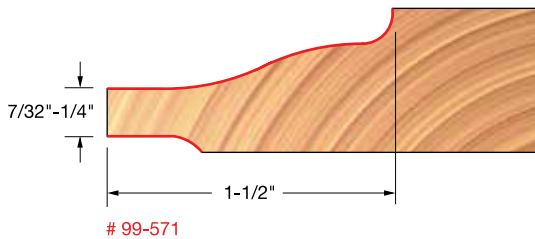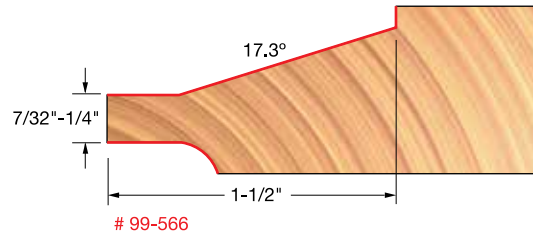
Steps To Building A Perfect Panel Door

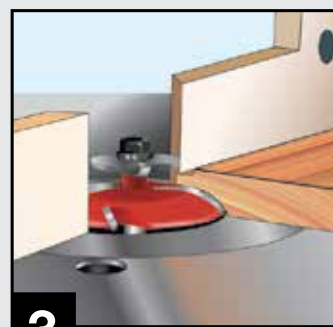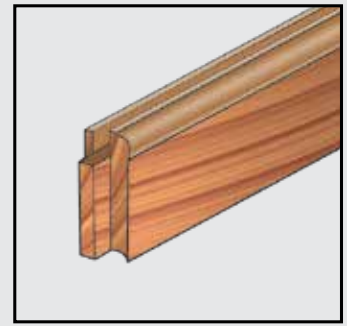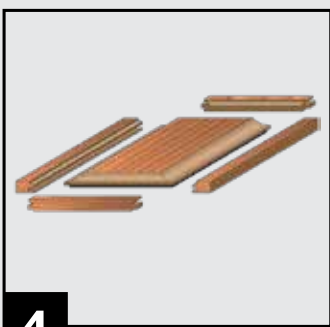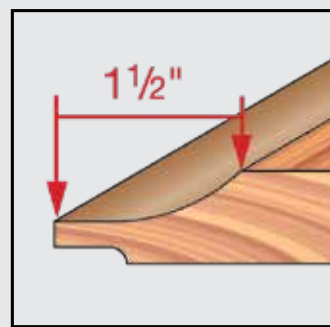**1** Cut rail ends. *Bit shown is from Freud set #99-760.*
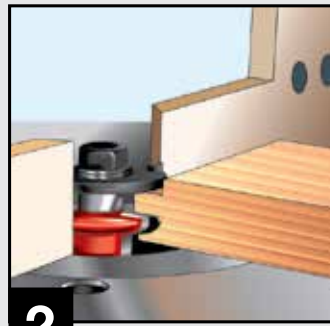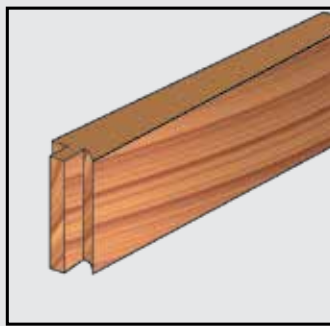
2 Rout stiles & rails. *Bit shown is from Freud set #99-760.*

3 In one step, cut door panel profile and back cut. *Quadra-Cut™ Raised Panel Bit shown is the #99-569.*

1½"

4 Assemble stiles, rails and door panel.

FLUSH

ON BOTH SIDES