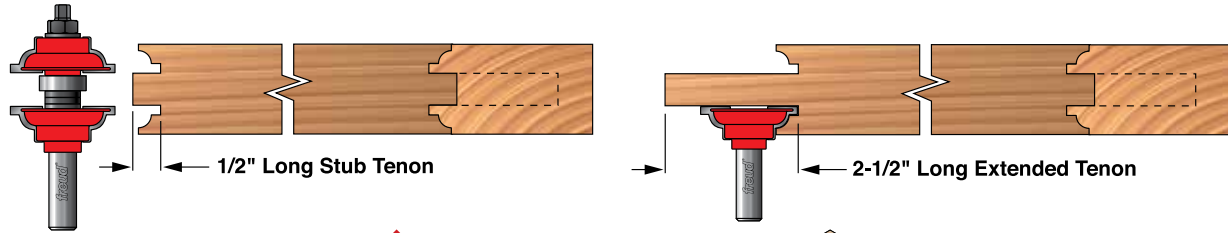
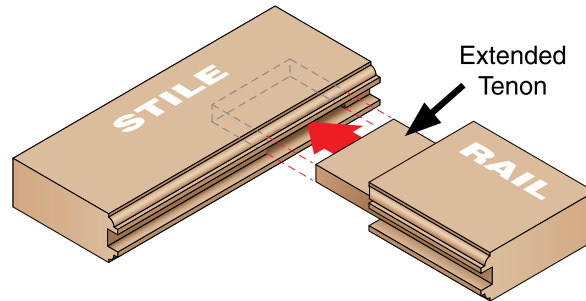


Freud Router Bit: 99-257, 99-258, 99-259, 99-277



Freud's innovative feature enables the top section of the rail bit to be removed allowing you to cut an extended tenon cut in the rail. By making matching mortises in the mating stiles, a strong mortise & tenon joint will be created, which is required for making entry and interior door joints.



Steps To Create Rail & Stile Joints With Extended Tenons:

- 1) Install the rail bit and vertically center the bit with the stock.**
- 2) Rout the rail ends with stub tenons.**
- 3) While leaving the rail bit in place, remove the top section of the router bit.**
- 4) With the assistance of the fence, make several passes to create the extended tenon.**
- 5) Install the stile cutter bit and align the top of the groove cutter to the top of the tongue of rail cut.**
- 6) Using multiple passes, the stile cuts can now be made.**